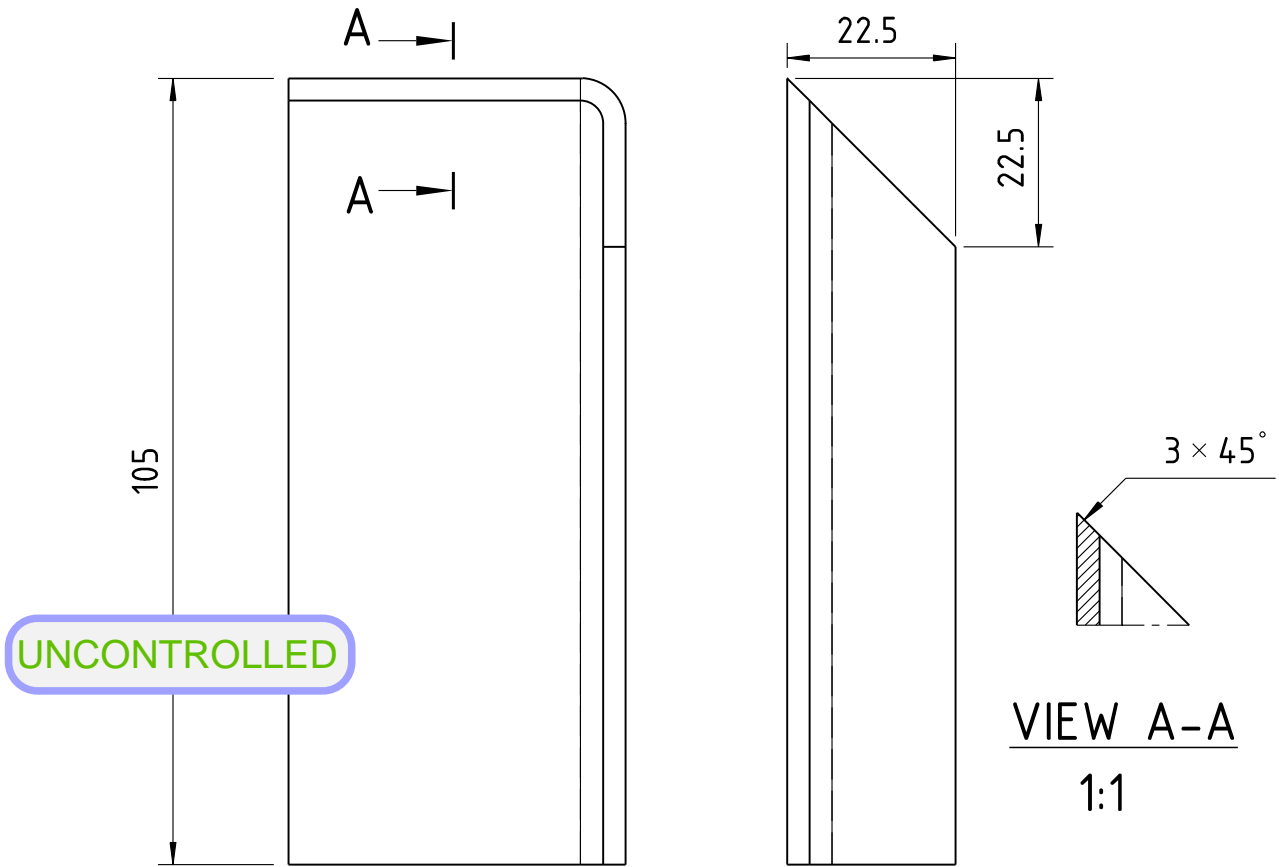


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:-
1. REMOVE SHARP EDGES AND BURRS.

PART NO.	REMARKS
525-56257-01	AS SHOWN
525-56257-02	OPPOSITE DRAWN

N6	08			R136593024				102X63X3 THK								
N7	16	SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE	COMPANY STD./I.S	Wt. (Kg)		
N8	32							MATERIAL								
N9	63							PRODUCT	MUMBAI METRO CARS L2 & L7							
N10	125							REF DRG								
N11	25							MATERIAL								
N12	50							HEAT TREAT.					APPD	MS		
GRADE No.	VALUE							SURFACE TREAT.					REVD	RSS		
	SYMBOL							TITLE					CHKD	VSE		
								BRACKET-B					DRWN	MM		
													SCALE		SHEET	Wt.
													1:1		1 OF 1	0.14 Kg
													DRG No.			
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	BEML LIMITED				525-56257		ALT